



# The effect of Kaolin-clays contents on characteristics and properties of chitosan-kaolin composite membranes

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### INTRODUCTION

In recent years, natural polymer/clay composites have attracted considerable interest because they combine the structure, physical and chemical properties of inorganic and organic materials. Chitosan/kaolin composite membranes were successfully prepared by solvent casting and evaporation process. The effect of kaolin content on the morphology and properties of the obtained membranes was studied. The interaction between chitosan and kaolin has been examined based on the specific and characteristic features of both components. Then, the obtained membranes were characterized in terms of surface chemistry, chemical stability and performance by using techniques as water contact angle, water resistance and pure water permeability.

## Materials and Methods





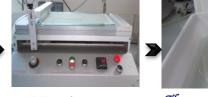
Sodium hydroxyde Distilled water Acetic acid Chitosan Kaolin COMPOSITE MEMBRANE PREPARATION



solution

Chitosan

membrane

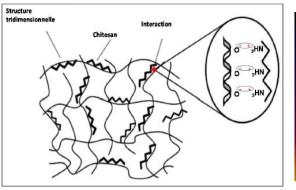


CKn mixtures were Composite solution casted on a glass palte

The casted membrane were neutralized by immersiong into 1 mol/l NaOH.

		,	
nembrane	Chitosan (w/v)	Kaolin (w/v)	
CK0	4	0	
CK1	4	1	
СКЗ	4	3	
CK5	4	5	
Composition of the prenared done mixtures			

#### Mechanisms of membrane preparation



composite

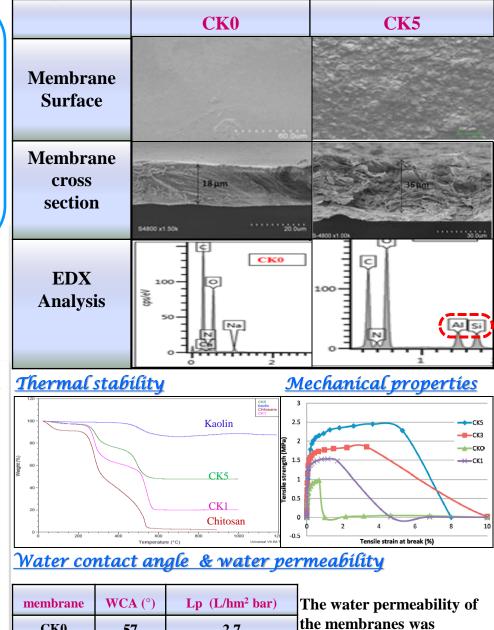
membrane

The positively charged amino groups interact with the negatively charged basal oxygen atoms: ΑÐ

$$\rightarrow$$
<sup>Si-O</sup>+NH<sub>3</sub>- $\implies$   $\rightarrow$ Si-O<sup>N</sup>NH<sub>3</sub>-

$$AI-0^{\ominus} + NH_3 - \Longrightarrow AI-0^{\ominus} NH_3 -$$

#### Membrane characterization



membrane	WCA (°)	Lp (L/hm <sup>2</sup> bar)	T
СКО	57	2.7	th
CK1	62	8	si by
СКЗ	71	18	cl
CK5	83	32	
			-

e membranes was gnificantly enhanced y incorporation of ay in their composition.

#### osition of the prepared dope mixtures. | Water solubility (%)

	СКО	CK5	•
pH = 6	26	0	ŀ
<b>pH</b> = 4	56	10	
pH = 2	Soluble	soluble	ł
Con		-	

•The chitosan film has poor chemical stability. • the resistance to water washout was improved by kaolin incorporation.

Successful preparation of chitosan/kaolin composite porous membranes.

Composite membranes showed improved thermal stability and mechanical properties.

Incorporation of kaolin decreased the water washout of chitosan in acidic medium.